



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

005578

D4148-041
Job Sheet 184245



Part No: D4148-041

Job Qty: 1 ea

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 10/5/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/5/18	10/5/18	0.00	0.00	Start Up Small Fab-3		DAS 58 18/04/18
100	Small Fab	1 pcs	10/5/18	10/5/18	0.00	0.30	Small Fab-6		9-89 38
110	QC	1 pcs	10/5/18	10/5/18	0.00	0.00	QC5		9-89 38
120	Packaging	1 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3-2	57539.80	DAS 21 9-89 38
130	QC21-SA	1 Ea	10/5/18	10/5/18	0.00	0.00	QC21		OCT 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	2 Ea (2 ea)	90-Start up Operation	5084117
AN4C13A	Bolt	3 Ea (3 ea)	90-Start up Operation	5097121
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5105786
D3910-1	Crosstube Lug	1 Ea (1 ea)	90-Start up Operation	5102508
D4091-1	Mounting Lug	1 Ea (1 ea)	90-Start up Operation	5062930
D4148-1	Crosstube Lug Plate, Fwd	2 Ea (2 ea)	90-Start up Operation	5073030
D4148-3	Stud Receiver, Lower	1 Ea (1 ea)	90-Start up Operation	5111546
D4148-5	Eyebolt Stud	1 Ea (1 ea)	90-Start up Operation	5115930
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	90-Start up Operation	5108830
MS20615-4M18	Rivet	8 Ea (8 ea)	90-Start up Operation	5097460
MS21043-3	Nut	2 Ea (2 ea)	90-Start up Operation	5083543
MS21043-4	Nut	3 Ea (3 ea)	90-Start up Operation	5092684
NAS1149C0332R	Washer	4 Ea (4 ea)	90-Start up Operation	5104354
NAS1149C0432R	Washer	6 Ea (6 ea)	90-Start up Operation	5050052

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	2	204	0
	AN4C13A	3	269	0
	D2690-6	1	42	0
	D3910-1	1	44	0
	D4091-1	1	44	0
	D4148-1	2	72	0
	D4148-3	1	16	0
	D4148-5	1	0	0
	MS17984-C413	1	60	0
	MS20615-4M18	8	460	0
	MS21043-3	2	1,394	0
	MS21043-4	3	1,049	0
	NAS1149C0332R	4	4,327	0
	NAS1149C0432R	6	2,597	0

Part Specifications

Specifications could not be found.

Plex 10/4/18 8:49 AM dart.white.jesse

DART
AEROSPACE

Container No: S115995



Part: C4148-041

Job No: 134245

Serial No/Batch: S115995

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

1000 ROUTE 100 WEST
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/04/18